

Pitch or Threads per Inch	Example	Position for Subsequent passes
$\frac{1}{4}$ Pitch	5 $\frac{3}{4}$ Threads per inch	Same position only
$\frac{1}{2}$ Pitch	4 $\frac{1}{2}$, 5 $\frac{1}{2}$, 6 $\frac{1}{2}$, 11 $\frac{1}{2}$	Opposite position only - 2 Positions
Odd Pitch	5, 7, 9, 11, 13, 23	Any of 4 Positions
Even Pitch	4, 6, 8, 10, 12, 14, 16, etc. through 224	Any of 4 Positions
Pitches in Multiplies of 8	8, 16, 24, 32, 40, 48, 56, 64, 72, 80, 88, 96, etc.	Drop in any position, Thread cutting dial need not be used.